

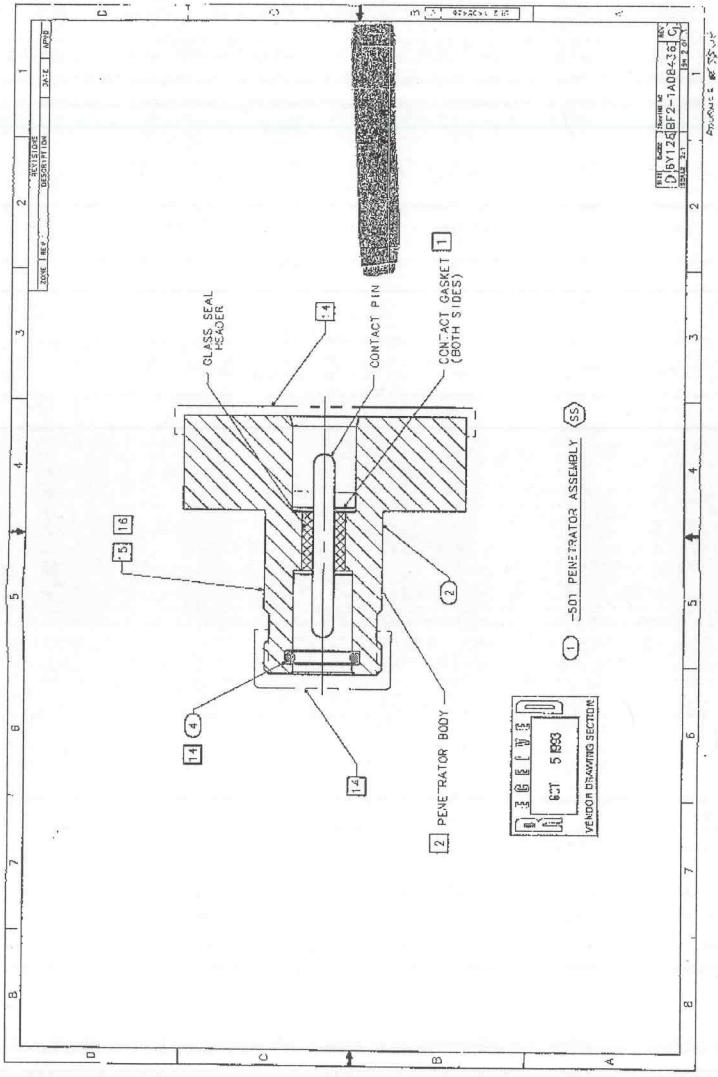
UNCLASSIFIED

File Edit Scaling Functions Help

INCLASSIFIED

	8	7	6	5	4	3	2	1
<b>NOTES: UNLESS OTHERWISE SPECIFIED</b>								
[1]	CONTACT GASKET (FACE SEAL) MAY BE LOCATED IN PLACE OR SECURED TO PENTRATION POINTS AND USING A CLEAT, STAINLESS STEEL, ELECTRICAL RIVETS, WITH GENERAL ELECTRIC SS-4120 RIVET, OR EQUAL, EITHER METHODS MUST PREVENT INTRUSION OF WATER UNDER THE SEAL.	11. AN INSPECTION SHALL BE PERIODIC TO IDENTIFY AND PHYSICALLY REMOVE DEFECTIVE PARTS FROM THE TEST AND INSPECTION.	12. CLEAN FER MIL-9-5402.	13. GENERATOR SHALL BE PACKED AND WASHED FOR DELIVERY IN ACCORDANCE WITH MIL-1553, LEVEL A.				
[2]	SUPERVISORY BODY SHALL MAKE FROM MODEL, APPROX. 900-H-28*, THE TESTS AND SURVEYS SHALL MEET THE REQUIREMENTS OF THIS ARTICLE AS DETERMINED BY THE INSPECTOR.							
[3]	THE SURFACE ROUGHNESS HEIGHT OF ALL UNFINISHED SURFACES SHALL BE .35 MICRON UNLESS OTHER THAN STATED IN THE DRAWING, ACCORDING TO ANSI B46.1 - UNLESS OTHERWISE AGREED.	14. EACH GENERATOR SHALL BE SUPPLIED WITH ADDITIVE LIPS TO PROTECT DATA EXPOSING SURFACES OF THE SEAL. SEAL REPACKED SEPARATELY IS ACCEPTABLE IF MIL-488.	15. PERMANENT MARK NUMBER 51128-140436-541 FOLLOWED BY PERMANENT MARK APPROXIMATELY UNDER SACCH 22R MIL-1553, DO NOT USE INJECTION STAMP.	16. PERMANENT MARK PRODUCT IDENTIFIER, E72, FOLLOWED BY CONSTRUCTION CODE AND THREE DIGIT SERIAL NUMBER APPROXIMATELY ON THE SACCH 22R MIL-1553, DO NOT USE INJECTION STAMP. NUMBER 10-512-0101, NOT TO EXCEED APPROXIMATELY 1/4" FROM THE SCRATCHES SHALL BE ASSIGNED BY THE MANUFACTURER.	17. IDENTIFICATION OF THE SUGGESTED SOURCE(S) OF SUPPLY HEAVILY RELIES ON THE CONSIDERATION OF PRESENCE OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEM.	18. DRY PENETRATION TEST PER MIL-S-1775D, SECTION 4, ACCEPTANCE TEST SECTION 5, SECTION 9, FINAL SURFACE SCALE PHOTOGRAFED ON THE SACCH 22R MIL-1553, AS APPLICABLE. EDGECHECK AND SIGHT CHECKS SHALL BE IN ACCORDANCE WITH MIL-1553-1, SECTION 4, IN ACCORDANCE WITH MIL-1553-2, SECTION 4.	19. DIMENSIONS APPLY AFTER PLATING.	
[4]	UNLESS OTHERWISE SPECIFIED, TOLERANCES SHALL BE 1/16 INCHES, EXCEPT WHERE INDICATED, OR EQUAL, OR CHECKED BY MEANS OF R HO AND FLU GAUGES ONLY.							
[5]	ALL SURFACES IN CONTACT WITH O-RINGS, SEAL, HICKS AND SCRATCHES SHALL BE FREE OF TOOT MARKS, HICKS AND SCRATCHES.							
[6]	④. DENTIFICE SUBSUPPLIERS ITEM, ACCEPTANCE CRITERIA AS STATED IN MIL-8-2421 AND F-2 REQUIREMENTS STATED HEREON.	20. THE PENETRATOR SHALL BE CERTIFIED AS TYPE II PER THE SUBSUPPLIER REQUIREMENTS, MIL-8-2421-22, MIL-8-2421-22, AND MIL-8-2421-22, AND THE CONTRACTOR SHALL MAINTAIN RECORDS OF THE INFORMATION PROVIDED BY THE SUBSUPPLIER. ACCORDINGLY, MATERIALS INSPECTION SHALL CONSIST OF THE MATERIALS USED IN FABRICATING THE GENERATOR SHELLS. THESE ARE IN ACCORDANCE WITH MIL-8-2421-22, AND THIS DRAWING. THE DRAWING SHALL BE A PART OF THE OBJECTIVE QUALITY EVIDENCE.						
[7]	CONTRACT NUMBER							
[8]	SEALANT SIGNATURE							
[9]	SIGNATURE OR SYMBOL OF THE CONTRACTOR'S INSPECTOR REPRESENTATIVE							
[10]	RECORDS OF HEAT TREATMENT AND SERIAL NUMBER OF EACH PART WHICH HAS BEEN TREATED SHALL BE INCLUDED IN THESE RECORDS.							
[11]	PHYSICAL PROPERTY TESTS SHALL BE CONDUCTED ON THE DRAWING AND THE CONTRACTOR'S INSPECTOR'S AUTHORIZED PHYSICAL PROPERTY TEST TEAM. THE TESTS ARE PER MIL-2-4417 AND THIS DRAWING.							
[12]	ALL MACHINED NON-MAGNETIC SURFACES OF EACH GENERATOR SHELL SHALL BE THE SURFACE TESTED AS DEFINED IN NOTE [6].							
[13]	VERIFICATION THAT EACH GENERATOR IS WITHIN SPECIFIED TOLERANCES, TO ENSURE THAT EACH GENERATOR IS FREE OF HICKS, SCRATCHES, BURRS, SHARP EDGES, ETC.							
[14]	THE SELLER SHALL PACK ONE COPY OF THE OBJECTIVE QUALITY EVIDENCE (OQE) WITH THE TEN AND RATES A DUPLICATE COPY ON FILE. THE CONTRACTOR'S INSPECTOR SERVICES AUTHORIZED TO WITHDRAW IN PART OR IN THE WHOLE THE EQUIPMENT TESTS IS IN ACCORDANCE WITH HIS DRAWING IN LINE TO PAY OFF ACCEPTABLE OR UNACCEPTABLE FOR REJECTION OF THE EQUIPMENT.							
A	DISTRIBUTION STATEMENT: D. DISTRIBUTION (DN) MIL-1553, SECTION 1, PARAGRAPH 1.1, MIL-1553, SECTION 1, PARAGRAPH 1.2, AND MIL-1553, SECTION 1, PARAGRAPH 1.3. MIL-1553, SECTION 1, PARAGRAPH 1.4, AND MIL-1553, SECTION 1, PARAGRAPH 1.5. MIL-1553, SECTION 1, PARAGRAPH 1.6, AND MIL-1553, SECTION 1, PARAGRAPH 1.7. MIL-1553, SECTION 1, PARAGRAPH 1.8, AND MIL-1553, SECTION 1, PARAGRAPH 1.9. MIL-1553, SECTION 1, PARAGRAPH 1.10, AND MIL-1553, SECTION 1, PARAGRAPH 1.11. MIL-1553, SECTION 1, PARAGRAPH 1.12, AND MIL-1553, SECTION 1, PARAGRAPH 1.13. MIL-1553, SECTION 1, PARAGRAPH 1.14, AND MIL-1553, SECTION 1, PARAGRAPH 1.15. MIL-1553, SECTION 1, PARAGRAPH 1.16, AND MIL-1553, SECTION 1, PARAGRAPH 1.17. MIL-1553, SECTION 1, PARAGRAPH 1.18, AND MIL-1553, SECTION 1, PARAGRAPH 1.19. MIL-1553, SECTION 1, PARAGRAPH 1.20, AND MIL-1553, SECTION 1, PARAGRAPH 1.21. MIL-1553, SECTION 1, PARAGRAPH 1.22, AND MIL-1553, SECTION 1, PARAGRAPH 1.23. 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